

# Standard Master Flash®

## INSTALLATION GUIDE



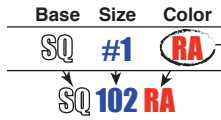
### PART NUMBER KEY



### Color Options

BN-Brown • WT-White  
 BA-Black • GA-Gray  
 DG-Dark Green • LG-Light Green  
 DB-Dark Blue • LB-Light Blue  
 BR-Bright Red • TC-Terra Cotta

### SILICONE PART NUMBER KEY



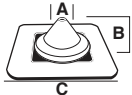
### Silicone Color Options

RA-Red High Temp Silicone  
 GX- Gray High Temp Silicone

Name	Part #	Compound	Pipe Range	Base
Mini	SQ051BA	Black EPDM	Closed- 1" (0 - 25mm)	2 -1/4" (57mm)
#1	SQ101BA	Black EPDM	Closed- 2-3/4" (0 - 70mm)	4-1/2" (114mm)
#2	SQ201BA	Black EPDM	5/8" - 4" (15 - 101mm)	6" (152mm)
#3	SQ301BA	Black EPDM	Closed - 5-3/4" (0 - 146mm)	8" (203mm)
#4	SQ401BA	Black EPDM	2-3/4" - 7" (70 - 177mm)	10" (254mm)
#5	SQ501BA	Black EPDM	4" - 8-1/4" (101 - 209mm)	11" (279mm)
#6	SQ601BA	Black EPDM	4-3/4" - 10" (121 - 254mm)	12" (304mm)
#7	SQ701BA	Black EPDM	6" - 11" (152 - 279mm)	14" (355mm)
#8	SQ801BA	Black EPDM	6-3/4" - 12" (171 - 304mm)	17" (431mm)
#8X-C	FF851BC	Black EPDM	Closed Top 0" -15-1/2" (0-393mm)	19-1/2" (495mm)
#9	SQ901BA	Black EPDM	9-1/2" - 20-1/2" (241 - 520mm)	25" (635mm)
#9X	SQ901BX	Black EPDM	8"-20-1/2" (203-520mm)	25" (635mm)
Maxi Closed	SQ951BA-C	Black EPDM	Closed Top 0" - 28-1/2" (0 - 724mm)	34" (863mm)
Maxi Open	SQ951BA-O	Black EPDM	Open Top 12" - 28-1/2"(304 - 724mm)	34" (863mm)
Maxi XL	SQ961BA	Black EPDM	12" - 39-1/2" (304mm - 1meter)	44" (1.1m)

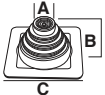


### Mini Flashing Details



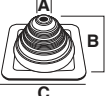
A-Top Opening	Closed
B-Cut to suit pipe size	Closed - 1" (0-25mm)
C-Base	2 - 1/4" (57mm)

### #1 Flashing Details



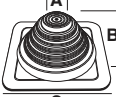
A-Top Opening	Closed
B-Cut to suit pipe size	Closed- 2-3/4" (0-70mm)
C-Base	4-1/2" (114mm)

### #2 Flashing Details



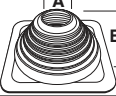
A-Top Opening	5/8" (15mm)
B-Cut to suit pipe size	5/8" - 4" (15 - 101mm)
C-Base	6" (152mm)

### #3 Flashing Details



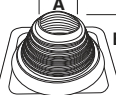
A-Top Opening	Closed
B-Cut to suit pipe size	Closed - 5-3/4" (0-146mm)
C-Base	8" (203mm)

### #4 Flashing Details



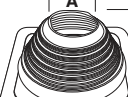
A-Top Opening	2-3/4" (69mm)
B-Cut to suit pipe size	2-3/4" - 7" (70-177mm)
C-Base	10" (254mm)

### #5 Flashing Details



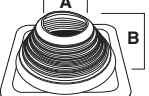
A-Top Opening	4" (101mm)
B-Cut to suit pipe size	4"-8-1/4" (101-209mm)
C-Base	11" (279mm)

### #6 Flashing Details



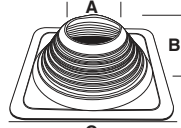
A-Top Opening	4-3/4" (120mm)
B-Cut to suit pipe size	4-3/4"-10" (120-254mm)
C-Base	12" (304mm)

### #7 Flashing Details



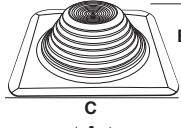
A-Top Opening	6" (152mm)
B-Cut to suit pipe size	6" - 11" (152 - 279mm)
C-Base	14" (355mm)

### #8 Flashing Details



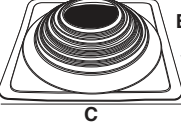
A-Top Opening	6-3/4" (171mm)
B-Cut to suit pipe size	6-3/4"-12" (171-304mm)
C-Base	17" (431mm)

### #8X-C Fix-A-Flash Flashing Details



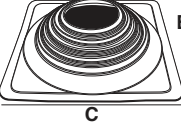
A-Top Opening	Closed
B-Cut to suit pipe size	0"-15-1/2" (0-393mm)
C-Base	19-1/2" (495mm)

### #9 Flashing Details



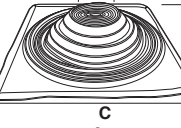
A-Top Opening	8" (203mm)
B-Cut to suit pipe size	9-1/2" - 20-1/2" (241 - 520mm)
C-Base	25" (635mm)

### #9X Flashing Details



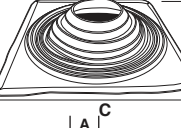
A-Top Opening	6-1/4" (158mm)
B-Cut to suit pipe size	8"-20-1/2" (203-520mm)
C-Base	25" (635mm)

### Maxi-C Closed Flashing Details



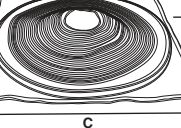
A-Top Opening	Closed
B-Cut to suit pipe size	0"-28-1/2" (0-724mm)
C-Base	34" (863mm)

### Maxi-O Open Flashing Details



A-Top Opening	12" (304mm)
B-Cut to suit pipe size	12"-28-1/2" (304-724mm)
C-Base	34" (863mm)

### Maxi XL Flashing Details



A-Top Opening	12" (304mm)
B-Cut to suit pipe size	12" to 39-1/2" (304mm to 1m)
C-Base	44" (1.1m)

# Standard Master Flash®

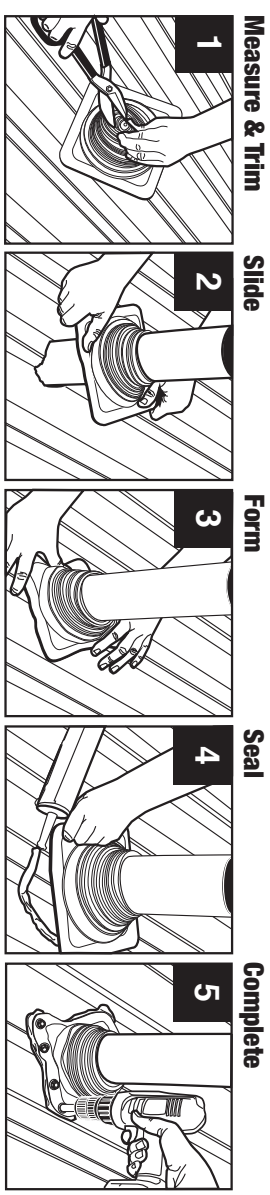
## Standard Size and Trimming

Standard Pipe Range	#1	#2	#3	#4	#5	#6	#7	#8	#9	Maxi
<b>Closed Top</b>	<b>Closed Top</b>	<b>Closed Top</b>	<b>Closed Top</b>	<b>Closed Top</b>	<b>Closed Top</b>	<b>Closed Top</b>	<b>Closed Top</b>	<b>Closed Top</b>	<b>Closed Top</b>	<b>Closed Top</b>
1 1/4" - 2-1/2" (6-63mm)	1 1/4" - 1-1/2" (6-38mm)	1 5/8" - 1-3/4" (15-38mm)	1 1/4" - 2-1/2" (6-63mm)	2-3/4" - 3-3/4" (69-95mm)	4" - 4-7/8" (102-124mm)	4-3/4" - 6" (121-152mm)	6" - 6-1/2" (152-165mm)	6-3/4" - 7-1/4" (171-184mm)	9-1/2" - 10" (241-254mm)	12" - 12-1/2" (305-318mm)
2 1/2" - 3-1/4" (64-83mm)	1-1/2" - 1-3/4" (38-44mm)	1-3/4" - 2-1/4" (38-44mm)	2-1/2" - 3-1/4" (64-83mm)	3-3/4" - 4-5/8" (95-117mm)	4-7/8" - 5-1/2" (102-140mm)	6" - 6-3/4" (152-171mm)	7" - 7-1/2" (177-190mm)	7-3/4" - 8-1/4" (197-215mm)	8" - 8-1/2" (203-215mm)	14-3/4" - 15-1/4" (375-387mm)
3-1/4" - 4" (83-102mm)	2-1/4" - 2-3/4" (44-57mm)	2-1/4" - 2-3/4" (44-57mm)	3-1/4" - 4" (83-102mm)	4-5/8" - 5-1/2" (117-139mm)	5-1/2" - 6" (140-152mm)	6-3/4" - 7-1/2" (171-191mm)	7-3/4" - 8-1/4" (197-209mm)	8-1/2" - 9" (215-228mm)	9" - 9-1/2" (228-241mm)	16-3/4" - 17-1/4" (425-438mm)
4" - 4-1/2" (102-114mm)	4" - 4-1/2" (102-114mm)	2-3/4" - 3-1/4" (70-82mm)	4" - 4-1/2" (102-114mm)	5-1/2" - 6" (139-152mm)	6" - 6-1/2" (152-165mm)	7-1/2" - 8" (191-203mm)	8-3/4" - 9" (222-228mm)	9" - 9-1/2" (228-241mm)	9" - 9-1/2" (228-241mm)	18-1/2" - 19" (470-483mm)
4-1/2" - 5-1/4" (114-133mm)	3-1/4" - 3-3/4" (82-95mm)	3-1/4" - 3-3/4" (82-95mm)	4-1/2" - 5-1/4" (114-133mm)	6" - 6-1/2" (152-165mm)	6-1/2" - 7" (165-178mm)	8" - 8-3/4" (203-222mm)	9-3/8" - 9-3/4" (238-247mm)	10" - 10-1/2" (254-266mm)	10" - 10-1/2" (254-266mm)	21-3/4" - 22-1/4" (552-565mm)
5-1/2" - 5-3/4" (133-146mm)	3-3/4" - 4" (95-101mm)	3-3/4" - 4" (95-101mm)	5-1/2" - 5-3/4" (133-146mm)	6-1/2" - 7" (165-177mm)	7" - 7-3/4" (170-196mm)	8-3/4" - 9-1/2" (222-241mm)	10-1/8" - 11" (257-279mm)	10-1/2" - 11" (266-279mm)	20" - 20-1/2" (503-521mm)	23-3/8" - 23-7/8" (593-606mm)
										25" - 25-1/2" (635-648mm)
										26-1/2" - 27" (673-686mm)
										28" - 28-1/2" (711-724mm)

\*\*Base Dimension: Mini 2-1/4" (57mm) | #1 4-1/2" (114mm) | #2 6" (152mm) | #3 8" (203mm) | #4 10" (254mm) | #5 11" (279mm) | #6 12" (304mm) | #7 14" (355mm) | #8 17" (431mm) | #8X 19-1/2" (495mm) | #9 25" (635mm) | #9X 25" (635mm) | Maxi 34" (863mm) | Maxi XL 44" (1.1meter)

\* Note This is the #3 Standard For Reference

### 5 Easy Steps Installation Materials: Standard Master Flash® | Fasteners | Washers | Snips/Scissors



**20 YEAR WARRANTY**

**UPC**

Installation Guides

Standard Pipe Range	Mini	#8X	#9X	Maxi XL
1 0"-1" (0-25mm)	1 0"-1" (0-25mm)	1 6-3/4" - 7-3/4" (171-196mm)	1 8" - 8-1/4" (203-209mm)	1 11"-12" (279-305mm)
2 1/8" - 3/4" (3-19mm)	2 1/8" - 3/4" (3-19mm)	2 8" - 9-1/4" (203-241mm)	2 9-1/2" - 10" (241-254mm)	2 13"-14" (330-343mm)
		3 9-1/2" - 10-1/2" (241-266mm)	3 11"-11-1/2" (279-292mm)	3 15"-15-1/2" (381-394mm)
		4 10-1/2" - 11-1/2" (266-292mm)	4 13"-13-1/2" (330-342mm)	4 16"-16-1/2" (406-419mm)
		5 11-1/2" - 12-1/2" (292-317mm)	5 15"-16" (381-406mm)	5 17"-17-1/2" (432-445mm)
		6 12-1/2" - 13-1/2" (317-342mm)	6 17-1/8" - 18" (434-457mm)	6 18"-18-1/2" (457-470mm)
		7 13-1/2" - 14-1/2" (342-368mm)	7 20" - 20-1/2" (508-520mm)	7 19"-19-1/2" (483-495mm)
		8 14-1/2" - 15-1/2" (368-393mm)		8 20" - 20-1/2" (508-521mm)
				9 21"-21-1/2" (533-546mm)
				10 22"-22-1/2" (559-572mm)
				11 23"-23-1/2" (584-597mm)
				12 24"-24-1/2" (610-622mm)
				13 25"-25-1/2" (635-648mm)
				14 26"-26-1/2" (660-673mm)
				15 27"-27-1/2" (686-699mm)
				16 28"-28-1/2" (711-724mm)
				17 29"-29-1/2" (737-749mm)
				18 30"-30-1/2" (762-775mm)
				19 31"-31-1/2" (787-800mm)
				20 32"-32-1/2" (813-826mm)
				21 33"-33-1/2" (838-851mm)
				22 34"-34-1/2" (864-876mm)
				23 35"-35-1/2" (889-902mm)
				24 36"-36-1/2" (914-927mm)
				25 37"-37-1/2" (940-953mm)
				26 38"-38-1/2" (965-978mm)
				27 39"-39-1/2" (991-1003mm)

\* Find pipe size in table and trim Standard Master Flash® as shown on outline. • Use one size larger Standard Master Flash® on steep roofs or deep corrugation.  
 \* Cut the flashing at least 10%-20% less than the pipe Outer Diameter

Note: Properly installed the base with Master Seal® Bonded Washers and fasteners. Fasteners should be 1" - 1-1/2" apart around the entire base for a tight secure seal.



Installation Video: <http://www.aztecwasher.com/installationvideos>

Standard Master Flash® is a product of Aztec Washer Company 5/2023