

Multi-Flash Master Flash®

Standard Applications

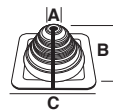
For the Metal Roofing Industry
“Two Flashings In One”
One Design • Multiple Functions



Advanced Ozone Resistance tested to...		EPDM 70 hour @ 500 pphm	HIGH TEMP GRAY SILICONE 70 hour @ 500 pphm
High Temperature Resistance Tested to	Intermittent	+135°C (+275°F)	+260°C (+500°F)
	Continuous	+100°C (+212°F)	+225°C (+437°F)
Low Temperature Resistance tested to...		- 55°C (-67°F)	- 74°C (-101°F)
Compression Set Maximum...		25%	50%

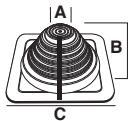
*Complete specification data and testing methods are available upon request.

Name	Part #	Compound	Pipe Range	Base
#2	MF201BA-G	Black EPDM	Standard 5/8" - 4" (15 - 101mm)	6" (152mm)
	MF202GX-G	Gray Silicone	Retrofit 1-1/8" - 3-7/8" (28 - 98mm)	
#3	MF301BA-G	Black EPDM	Standard Closed - 5-3/4" (0-146mm)	8" (203mm)
	MF302GX-G	Gray Silicone	Retrofit 2" - 5" (50 - 127mm)	
#4	MF401BA-G	Black EPDM	Standard 2-3/4" - 7" (69 - 177mm)	10" (254mm)
	MF402GX-G	Gray Silicone	Retrofit 3" - 6-1/2" (76 - 165mm)	
#5	MF501BA-G	Black EPDM	Standard 4" - 8-1/4" (101 - 203mm)	11" (279mm)
	MF502GX-G	Gray Silicone	Retrofit 3-3/4" - 7" (95 - 177mm)	
#6	MF601BA-G	Black EPDM	Standard 4-3/4" - 10" (121 - 254mm)	12" (304mm)
	MF602GX-G	Gray Silicone	Retrofit 4-1/2" - 8-1/2" (114 - 215mm)	
#7	MF701BA-G	Black EPDM	Standard 6" - 11" (152 - 279mm)	14" (355mm)
	MF702GX-G	Gray Silicone	Retrofit 5-1/4" - 10" (133 - 254mm)	
#8	MF801BA-G	Black EPDM	Standard 6-3/4" - 12" (171 - 304mm)	17" (431mm)
	MF802GX-G	Gray Silicone	Retrofit 6-1/2" - 12-3/4" (165 - 323mm)	
#9	MF901BA-G	Black EPDM	Standard 9-1/2" - 20-1/2" (241 - 520mm)	25" (635mm)
	MF902GX-G	Gray Silicone	Retrofit 9-1/4" - 20-1/2" (234 - 520mm)	
Maxi	MF951BA-G	Black EPDM	Standard 12" - 28-1/2" (304 - 723mm)	34" (863mm)
	MF952GX-G	Gray Silicone	Retrofit 11" - 28" (279 - 711mm)	



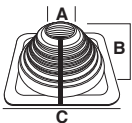
#2 Multi-Flash Flashing Details

A-Top Opening	5/8" (15mm)
B-Overall Height	2-3/4" (70mm)
C-Base	6" (152mm)



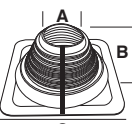
#3 Multi-Flash Flashing Details

A-Top Opening	Closed
B-Overall Height	3" (76mm)
C-Base	8" (203mm)



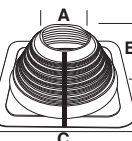
#4 Multi-Flash Flashing Details

A-Top Opening	2-3/4" (69mm)
B-Overall Height	4-3/4" (120mm)
C-Base	10" (254mm)



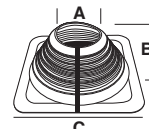
#5 Multi-Flash Flashing Details

A-Top Opening	4" (101mm)
B-Overall Height	4-1/2" (114mm)
C-Base	11" (279mm)



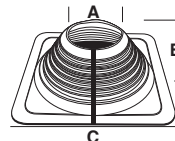
#6 Multi-Flash Flashing Details

A-Top Opening	4-3/4" (120mm)
B-Overall Height	4-1/2" (114mm)
C-Base	12" (304mm)



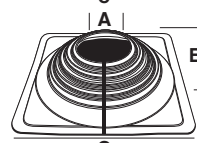
#7 Multi-Flash Flashing Details

A-Top Opening	6" (152mm)
B-Overall Height	5-1/2" (140mm)
C-Base	14" (355mm)



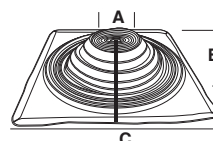
#8 Multi-Flash Flashing Details

A-Top Opening	6-3/4" (171mm)
B-Overall Height	5-3/4" (146mm)
C-Base	17" (431mm)



#9 Multi-Flash Flashing Details

A-Top Opening	9-1/2" (241mm)
B-Overall Height	5-3/4" (146mm)
C-Base	25" (635mm)



Maxi Multi-Flash Flashing Details

A-Top Opening	12" (304mm)
B-Overall Height	7-1/2" (190mm)
C-Base	34" (863mm)

Multi-Flash Master Flash®

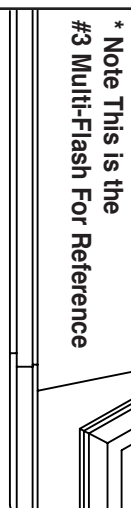
Standard Applications

Multi-Flash Size and Trimming

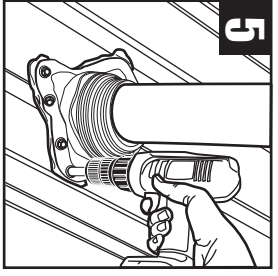
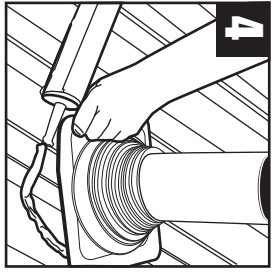
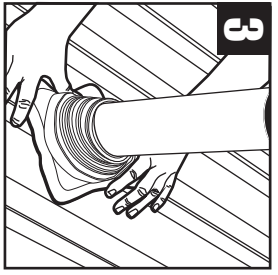
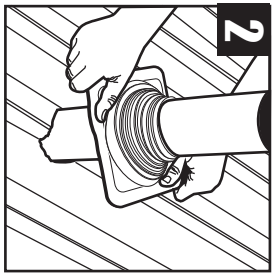
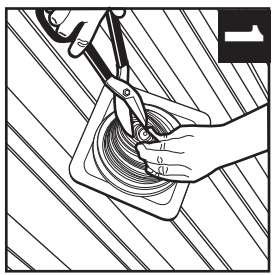
Multi-Flash Pipe Range	#1/Multi-Port	#2	#3	#4	#5	#6	#7	#8	#9	Maxi
Closed Top	Closed Top	Closed Top	Closed Top							
1 1/4" - 2-1/2" (6-53mm)	1 1/4" - 1-1/2" (6-38mm)	1 5/8" - 1-3/4" (15-38mm)	1 1/4" - 2-1/2" (6-53mm)	2 3/4" - 3-3/4" (69-95mm)	4" - 4-7/8" (102-124mm)	4 3/4" - 6" (121-152mm)	6" - 6-1/2" (152-165mm)	6 3/4" - 7-1/4" (171-184mm)	9-1/2" - 10" (241-254mm)	12" - 12-1/2" (305-318mm)
2-1/2" - 3-1/4" (64-83mm)	1-1/2" - 1-3/4" (38-44mm)	1-3/4" - 2-1/4" (38-44mm)	2-1/2" - 3-1/4" (64-83mm)	3-3/4" - 4-5/8" (95-117mm)	4-7/8" - 5-1/2" (102-140mm)	6" - 6-3/4" (152-171mm)	7" - 7-1/2" (177-190mm)	8" - 8-1/2" (203-215mm)	8 3/4" - 10" (221-254mm)	14-3/4" - 15-1/4" (375-387mm)
3-1/4" - 4" (83-102mm)	1-3/4" - 2-1/4" (44-57mm)	2-1/4" - 2-3/4" (57-70mm)	3-1/4" - 4" (83-102mm)	4-5/8" - 5-1/2" (117-138mm)	5-1/2" - 6" (140-152mm)	6-3/4" - 7-1/2" (171-191mm)	7-3/4" - 8-1/4" (196-209mm)	8-1/2" - 9" (215-228mm)	9" - 9-1/2" (228-241mm)	16-3/4" - 17-1/4" (425-438mm)
4" - 4-1/2" (102-114mm)	2-1/4" - 2-3/4" (57-70mm)	3-1/4" - 3-3/4" (82-95mm)	4" - 4-1/2" (102-114mm)	5-1/2" - 6" (139-152mm)	6" - 6-1/2" (152-165mm)	7-1/2" - 8" (191-203mm)	8-3/4" - 9" (222-228mm)	9" - 9-1/2" (228-241mm)	10" - 10-1/2" (254-266mm)	18-1/2" - 19" (470-483mm)
4-1/2" - 5-1/4" (114-133mm)	3-3/4" - 4" (95-101mm)	4-1/2" - 5-1/4" (82-95mm)	5-1/2" - 5-3/4" (133-146mm)	6" - 6-1/2" (152-165mm)	7" - 7-3/4" (178-196mm)	8" - 8-3/4" (203-222mm)	9-3/8" - 9-3/4" (238-247mm)	10" - 10-1/2" (254-266mm)	17-1/8" - 18" (434-457mm)	21-3/4" - 22-1/4" (552-955mm)
5-1/2" - 5-3/4" (133-146mm)	5-1/2" - 5-3/4" (95-101mm)	5-1/2" - 5-3/4" (82-95mm)	6" - 6-1/2" (133-146mm)	6-1/2" - 7" (165-177mm)	7" - 7-3/4" (178-196mm)	8-3/4" - 9-1/2" (222-241mm)	10-1/8" - 11" (257-279mm)	10-1/2" - 11" (266-279mm)	20" - 20-1/2" (503-521mm)	23-3/8" - 23-7/8" (593-606mm)
					7-3/4" - 8-1/4" (196-210mm)	9-1/2" - 10" (241-254mm)	10-1/8" - 11" (257-279mm)	11-1/2" - 12" (292-304mm)		25" - 25-1/2" (635-648mm)
					7-3/4" - 8-1/4" (196-210mm)	9-1/2" - 10" (241-254mm)	10-1/8" - 11" (257-279mm)	11-1/2" - 12" (292-304mm)		26-1/2" - 27" (673-686mm)
										28" - 28-1/2" (711-724mm)

**Base Dimension: #1/Multi-Port 4-1/2" (114mm) | #2 6" (152mm) | #3 8" (203mm) | #4 10" (254mm) | #5 11" (279mm) | #6 12" (304mm) | #7 14" (355mm) | #8 17" (431mm) | #9 25" (635mm) | Maxi 34" (863mm)

Standard Applications



5 Easy Steps Installation Materials: Multi-Flash Master Flash® | Gripper | Fasteners | Washers | Snips/Scissors Measuring Tape | Marker/Pencil | Sealant



* Find pipe size in table and trim Multi-Flash Master Flash® as shown on outline. • Use one size larger Multi-Flash Master Flash® on steep roofs or deep corrugation.
 * Cut the flashing at least 20% less than the pipe Outer Diameter
 Note: Properly install the base with Master Seal® Bonded Washers and fasteners. Fasteners should be 1" - 1-1/2" apart around the entire base for a tight secure seal.



Installation Video: <http://www.aztecwasher.com/installationvideos>

Multi-Flash Master Flash® is a product of Aztec Washer Company 5/2023

